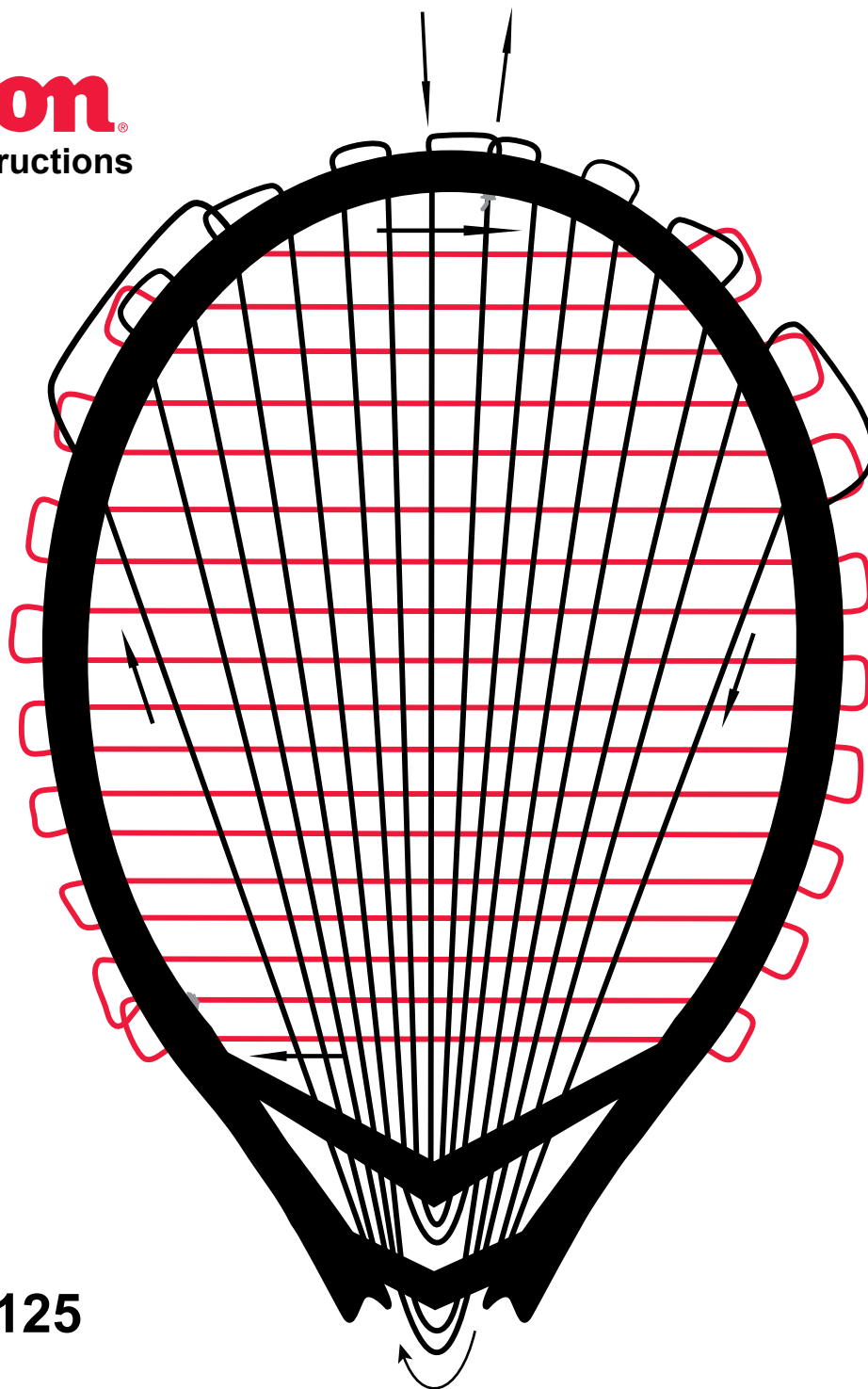


# Wilson®

## Stringing Instructions



## Ultra XP 125

### String Pattern

16 Mains x 18 Crosses

### String Length

One-Piece: One 40 ft (12.2 m) length **(Recommended)**

Two-Piece stringing will require more than 40 ft. of string!

Two-Piece: 23 ft (7 m) mains X 19 ft (5.8 m) crosses

Mains skip 5H, 7H, 9H, 11H

Shared hole at 13H.

If one-piece stringing: Start X's at 5H. Tie off X's at 2T.

If two-piece stringing: Start X's at 5H. Tie off X's at 2T, 3H.

### Recommended Stringing Tension

55 - 65 lbs. (25 - 30 kgs.)

## Directions For Stringing Mains:

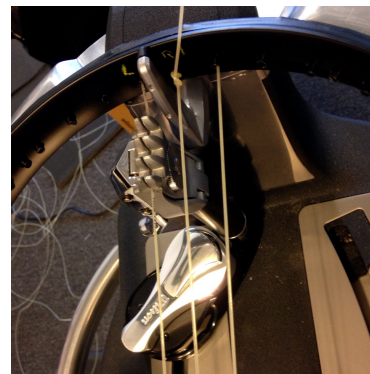
1. Mount racquet so that L1 and R1 on the tip of the racquet are facing up.
2. Thread the string through R1, around the upper bridge, and through L1, leaving approximately 6 inches of string outside of L1. Make sure this string wraps around the bottom of the upper bridge. The little portion of string outside of L1 will only be used to tie off the mains at the end. See Image 1.
3. Fix the tension clamp to the string at the top of L1
4. Tension and clamp the string at R1
5. Thread string through R2, lock the machine, and tension and clamp the string. See Image 2.
6. With the little portion of string outside of L1, tie off the string at R1. See image 3.
7. Thread string from bottom of the racquet around the upper bridge and through L2. Tension and clamp the string at L2
8. Thread string through L3, around the upper bridge, and through R3. Tension and clamp the string at R3
9. Thread string through R4, around the lower bridge, and through L4. Make sure this string wraps around the bottom of the lower bridge. Tension and clamp the string at L4.
10. Thread string through L6, around the lower bridge, and through R6. Tension and clamp the string at R6
11. Thread string through R8, around the lower bridge, and through L8. Tension and clamp the string at L8
12. Thread string through L10, around the lower bridge, and through R10. Tension and clamp the string at R10
13. Thread string through R13, around the lower bridge, and through L13. Make sure this string wraps around the top of the lower bridge. Tension and clamp the string at L13.
14. If one-piece:
  - a. Take string from L13 and begin crosses at L5
  - b. Rest of the crosses will string as a standard racquet. Tie off crosses at 2T.
15. If two-piece:
  - a. Tie off string from L13 at L10
  - b. Crosses will string the same as a standard racquet. Begin crosses at 5H. Tie off crosses at 3H, 2T.



1.



2.



3.